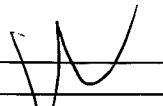


Date: Thursday, 12/02/2009 12:35:42 PM
 User: Linda Lacelle

Process Sheet

| | |
|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : AFT BAGGAGE DOOR HINGE MOD KIT |
| Job Number : 45772 | |
| Estimate Number : 10579 | |
| P.O. Number : | Part Number : D350588011 |
| This Issue : 12/02/2009 S.O. No. : | Drawing Number : N/A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : N/A |
| Previous Run : 41309 | Material : |
| Written By :  | Due Date : 19/02/2009 Qty: 10 Um: Each |
| Checked & Approved By : | |
| Comment : Est Rev:M 04.08.31 Added D2690-17 KJJ/JLM | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Handwritten: JLD 09/02/13
 ECN 09-528



Comment: DOCUMENT CONTROL
 Photocopy bluefile and create labels per PPP D350-588-011 CHG002

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

| | | |
|-----|-------|---------------|
| 3.0 | D2143 | Hinge Bracket |
|-----|-------|---------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2143 Hinge Doubler *33882*

| | | |
|-----|-------|---------------|
| 4.0 | D2144 | Hinge Bracket |
|-----|-------|---------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2144 Hinge Doubler *B34465 x1*
B41174 x9

| | | |
|-----|-------|-----------------------|
| 5.0 | D2150 | Packer Doubler, Hinge |
|-----|-------|-----------------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

B43595

Date: Thursday, 12/02/2009 12:35:42 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BAGGAGE DOOR HINGE MOD KIT

Job Number: 45772

Part Number: D350588011

Job Number:



Seq. #:

Machine Or Operation:

Description :

2 D2150 Hinge Packer

6.0 D2151



Packer Doubler, Hinge

344889 9/2/13 SP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2151 Hinge Doubler

336844 x13

SS 09/02/13 (X13)

7.0 D2153



Door Prop



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2153 Gas Spring Assy

411421

SS 09/02/13 (X10)

****Install kit ID Decal on D2153 CAUTION: Do not cover high pressure caution note****

8.0

D2154



Stud Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2154 Stud Bracket

39781

SS 09/02/13 (X10)

9.0

D2237



Striker Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2237 Striker Plate

41163 X5
41163 43938 X15

SS 09/02/13 (X10)

10.0

D2461



Neoprene "D" Seal



Comment: Qty.: 7.6125 f(s)/Unit Total : 76.1250 f(s)

Pick:

Qty Part Number Description Batch

1 D2461(87.0") Neoprene D Seal

39786

SS 09/02/13 (X10)

Date: Thursday, 12/02/2009 12:35:42 PM
User: Linça Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BAGGAGE DOOR HINGE MOD KIT

Job Number: 45772

Part Number: D350588011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D2463

Seal



Comment: Qty.: 7.2500 f(s)/Unit Total : 72.5000 f(s)

Pick:

Qty Part Number Description Batch

1 D2463-(87.0") 1/2" Foam Seal

B43841

SS 09/02/13 (K10)

12.0

D2583

Latch Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2583 Latch Bracket

B39849

SS 09/02/13 (K10)

13.0

D2585

Mounting Channel



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2585 Latch Clamp

43922-

SS 09/02/13 (K10)

14.0

D2586

Door Latch



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2586 Latch

39783

SS 09/02/13 (K10)

15.0

D2587

Door Slug, 350 Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2587 Plug

B41433

SS 09/02/13 (K10)

16.0

D2589

Keys, Key Chain, 350 Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2589 Keys, Key Chain

38814

SS 09/02/13 (K10)

Date: Thursday, 12/02/2009 12:35:42 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BAGGAGE DOOR HINGE MOD KIT

Job Number: 45772

Part Number: D350588011

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

D269017

Cable



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2690-17 Cable

41438

18.0

D28571

Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2857-1 Lower Hinge Bracket

B38680 x2.441166 x8

19.0

D28572

Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2857-2 Upper Hinge Bracket

39786

20.0

D28581

Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2858-1 Lower Hinge Bracket

B39787

21.0

D28582

Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2858-2 Upper Hinge Bracket

B39788

22.0

AN526C832R8

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN526C832R8 Screw

M108335 x 25 M110023 x 55

Date: Thursday, 12/02/2009 12:35:42 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BAGGAGE DOOR HINGE MOD KIT

Job Number: 45772

Part Number: D350588011

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

AN526C832R9

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN526C832R9 Screw

M110363x53 M110372x27

SS 09/02/13 (x10)

24.0

AN526C1032R7

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 AN526C1032R7 Screw

M1108940x12 M110715x

SS 09/02/13 (x10)

25.0

AN960JD8

Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 240.0000 Each(s)

Pick:

Qty Part Number Description Batch

24 AN960JD8 Washer

M110398x20 M110382x4

SS 09/02/13 (x10)

26.0

AN960JD10

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN960JD10 Washer

M110139

SS 09/02/13 (x10)

27.0

MS20426AD34

RIVET



Comment: Qty.: 12.0000 Each(s)/Unit Total : 120.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 MS20426AD3-4

Rivet

M1105978 M1104374

SS 09/02/13 (x10)

28.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 18.0000 Each(s)/Unit Total : 180.0000 Each(s)

Pick:

Qty Part Number Description Batch

18 MS20470AD4-5

Rivet

M1109031

SS 09/02/13 (x10)

Date: Thursday, 12/02/2009 12:35:42 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BAGGAGE DOOR HINGE MOD KIT

Job Number: 45772

Part Number: D350588011

Job Number:



Seq. #: Machine Or Operation: Description :

29.0 MS21042L08 Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total: 180.0000 Each(s)

Pick:

Qty Part Number Description Batch
18 MS21042L08 Nut (or -08)

M109174

SS 09/02/13 (16)

30.0 MS21042L3 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 MS21042L3 Nut (or -3)

M109798

SS 09/02/13 (16)

31.0 MS27039115 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 MS27039-1-15 Screw

M109321

SS 09/02/13 (16)

32.0 MS270390811 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 MS27039-0811 Screw

M108335

SS 09/02/13 (16)

33.0 FG778150550ROL 7781 9oz Glass 50"x125yd



Comment: Qty.: 1.0000 sf(s)/Unit Total: 10.0000 sf(s)

Pick:

Qty Part Number Description Batch
1sq ft 9 oz. glass cloth (s-class)

M108932 x6
4 x M104845

SS 09/02/13 (16)

Date: ~ Thursday, 12/02/2009 12:35:42 PM
User: ~ Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BAGGAGE DOOR HINGE MOD KIT

Job Number: 45772

Part Number: D350588011

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

09-02-20 (10)

35.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-588-011

Location: _____

PPP Rev: _____

09/02/20 10

36.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/23

Job Completion



mf 09-02-20